SC REMPLAST CAPS SRL

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TECHNICAL SPECIFICATION number P 42

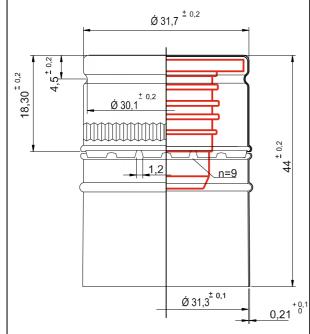
ALUMINIUM PILFER – PROOF CAPS

Ø 31,5x44 mm

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31,5x44 mm POURERS (NRF)

Closure drawing:



Closures dimensions are adapted to bottle finishes made in accordance with **DIN 6094-7**

1.MATERIAL SPECIFICATION:

Alloy: 8011A Temper: H14

Thickness: 0,215 +/- 0,01 mm
Tensile strength: 110-150 N/mm²
Elongation. A50, % min: ≥ 3
Anisothropy, % max: ≤ 2

2.LACQUERS AND INKS:

Internal lacquer type: Epoxy Phenolic - Mod. Polyester

External lacquer type: Mod. Polyester

DECORATION METHOD:

Lithography and Offset printing: - Offset printing inks without heavy metals.

3. LINERS:

POURERS(NRF) / EPE / SARANEX / ...

THICKNESS mm 1,8 - 2,0 +/- 10%

4. USE AND APPLICATION:

In special for closure of alcoholic bottles .

NOTE: Users has to bverify the closure suitability with the soecific bottled product and to guarantee the absence of chemical and organoleptic alterations.

5. PACKAGING DETAILS:

Quantity per box: **1.600 pcs**Box dimensions: 60x40x40 cm

Quantity per pallet: **25 boxes on pallet 120x100x220 cm**Quantity per pallet: 20 boxes on pallet 80x100x220 cm

CAPPING CONDITIONS:

Top head pressure force: 1300 - 1800 NSide force - thread wheel: 90 - 130 NSide force - skirt wheel: 60 - 130 N

Opening(removal) torque: 0.6 - 1.9 Nm (5 - 17 lbf in)NOTE: Removal torques are dependent on variations in glass and application conditions.

Compliance with current regulations: Based on the declaration made by the suppliers of the raw materials used in production, we guarantee that all products are in conformity with European Community directives and comply with: Commission directive 94/62/EC concerning heavy metals; Regulation (EC) 1935/2004; Regulation (EC) 1895/2005. All resins, liners and additives comply with the following Regulations: Commission directive 2002/72/EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs; Commission directive 2005/79/EC of 18 November 2005 amending Directive 2002/72/EC; Commission directive 2007/19/EC of 02 April 2007 amending Directive 2002/72/EC; FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings, CFR 21, chapter 177.1520 Olefin polymers

STORAGE CONDITIONS: The closures shall be stored in well - ventilated area, away from direct sunlight, strong vapours and odours at temperatures 5°C - 30°C for the period of 1 (one) year after the date of production. The closures should be sold following the principle "first to come - first to go" (FIFO). Pallets should not be double stacked.

NOTE: Before first application, closures must be tested by the bottler regarding to pressure retention and sensory influence under their specific closing conditions.

Last update: January 2018